



Kerala State Drugs and Pharmaceuticals Ltd
(A Govt. of Kerala Enterprise)
KALAVOOR, ALAPPUZHA

Phone :0477-2258184 (Extn:207) ; Email :purchase@ksdp.in

Web :http://www.ksdp.co.in

KSDP/PS/SQ/2025-26/400314/T-121

21-1-2026

Notice Inviting Sealed Quotation for the Supply of 6mm BBS Tooling Lower Punch – 72Nos, 6mm BBS Tooling Upper Punch – 72Nos & 6mm BBS Tooling Dies – 72Nos

Quotations are invited for the supply of undermentioned goods/ services as per the attached specifications on FOR destination basis at our factory site at Kalavoor,Alappuzha, Kerala state

SI No.	ITEM CODE & DESCRIPTION	UNIT	QUANTITY	EMD	TENDER FEES
1	50330034 6mm BBS Tooling Lower Punch	NOS	72 NOS	♦ Not Applicable	♦ Not Applicable
2	50330032 6mm BBS Tooling Upper Punch	NOS	72 NOS		
3	50330033 6mm BBS Tooling Dies	NOS	72 NOS		

Quotations should be submitted as per the Proforma given below on your letter head.

SI No.	Name of item	Make	Rate per unit (including freight, if any)	GST %	Offer validity	Remarks, if any
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Due Date/Time : 30-Jan-26 / 3PM

Opening Date/Time: 31-Jan-26 / 3PM

Offer validity*: Minimum 7 days offer validity from the date of closure of bid submission.

Quotation received with offer validity less than 7 days from the date of closure of bid submission will be entirely rejected.

Please Submit Your Lowest Offer in a Sealed Cover Superscribing 'SEALED QUOTATION FOR THE SUPPLY OF 6MM BBS TOOLING LOWER PUNCH – 72NOS, 6MM BBS TOOLING UPPER PUNCH – 72NOS & 6MM BBS TOOLING DIES – 72NOS, DUE ON 30.01.2026' on or before 30.01.2026, 3.00 PM to the Office of the Managing Director, Kerala State Drugs& Pharmaceuticals Ltd, Kalavoor - P.O, Alappuzha - 688522, in two cover system.

1 st cover: should comprise of Technical bid. Must submit COA & other relevant documents for technical evaluation.

2 nd cover: Should comprise of price bid. Quotations received in any other mode or not as per the prescribed format will be rejected

TERMS & CONDITIONS

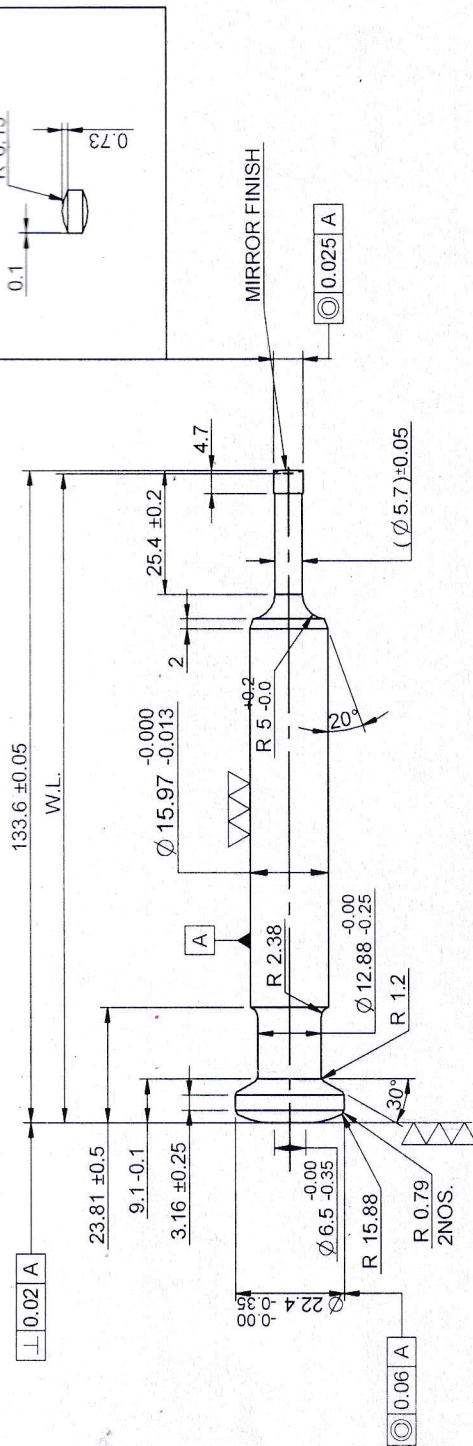
Continued...

- 1.Payment terms :- 30 days after the receipt of the material along with documents, subject to approval from user department.**
- 2.Mode of payment:- E-Payment.**
- 3.Delivery Period:- Supply should be effected within 15 days on award of PO**
- 4.Special instructions:- Bidder's Stamp Should be on COA**

HOD - Purchase

"BBS" -TYPE LOWER PUNCH.

MACHINE	MODEL NO
LEGACY	0100
COMPRESSION FORCE	
GUIDE:-	11KN



TO BE HARDENED TO 54 TO 58 HRC
TO BE HARD CHROME PLATED

W.L.:- 132.87 ± 0.025

ALL CHAMFERS 1 x 45°
 REMOVE SHARP CORNERS.
 SPACE FOR PART NO.

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

ANGLE PROJECTION

Surface Finish Symbols		Machining Deviation for open Dimensions									
Symbol	Meaning	Over	Dev.	6	30	120	315	1000	2000	4000	43
~	Raw	~	~	~	~	~	~	~	~	~	~
▽	Smooth	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
▽	Finish	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
▽	Final	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
▽	Final	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽

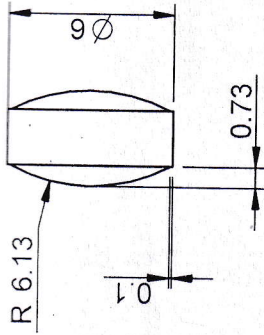
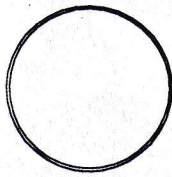
Material: OHNS		Raw Size: $\varnothing 34 \times 138 \text{ mm Lth.}$		Date: 06/03/18		Name: ARS	
This drawing is exclusive property of ACG METALCRAFTS. It should not be reproduced in whole or in part without the written consent of the company.		Drm.		Chd.		Std.	
ACG Metalcrafts Pvt. Ltd.		Appd.		Date		Mod No.	
Palash Road Gate No 82/1/B Block - D, Shriwal Taluka - Khandala Dist. - Satara Pin No - 412801		EC No.		Zone		Modification	
Scale: 1:1		Weight:		M/C No.		LEGACY 6100	
Drg./Part Designation:		Drg./Part No.		EC No.		Sheet No.	
DIA 6.00mm ROUND CONCAVE		DKER003A041BBSL		of		Sheets	

- 1) AS PER EURO. NORM. ☒
- 2) AS PER CUSTOMER'S EXISTING PRESS DIMENSION. ☒
- 3) AS PER EACH POCKET OF WORN OLD PRESS. ☒
- 4) AS PER SAMPLE TABLET TOOLING SUPPLIED. ☒
- 5) AS PER DRAWING FOR TOOLING SUPPLIED. ☒

UPPER FACE

LOWER FACE

TABLET NO.

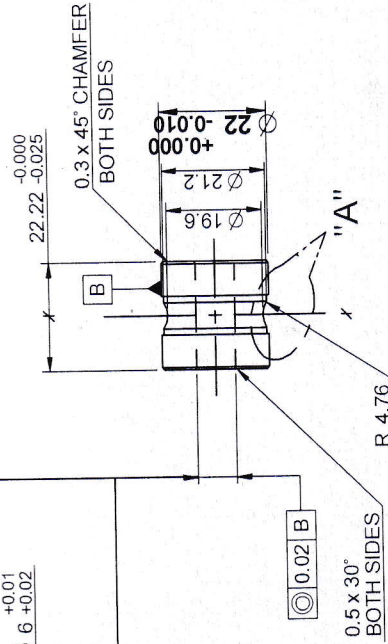
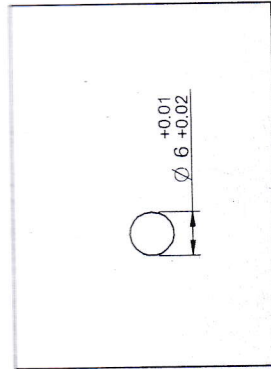


TYPE OF TOOLING:- BBS
MACHINE:- LEGACY 6100

REFERENCE: 6605202716/40	COMPRESSION FORCE GUIDE :-	OHNS	S7	DRAWING FOR CUSTOMER APPROVAL		APPROVED BY :-							
TRUE SCALE   	NOTE:- 1) ALL DIMENSIONS ARE IN MM. 2) DRG. MADE AS PER TSM STD 7 EDITION. 3) CONSIDER EXPANSION OF TABLET AFTER COMPRESSION 0.06 TO 0.09mm ON TABLET DIA. 4) REMOVE SHARP EDGES OF BREAKLINE. 5) MODIFIED BALL/DEEP CONCAVE CUP DEPTH LEAD TO BREAKAGE. 6) WE DO NOT RECOMMEND D TYPE TOOLINGS BELOW DIA 7. This drawing is exclusive property of ACG Metalcrafts It should not be reproduced in whole or in part without the written consent of the company.	11KN	14KN	ACG Metalcrafts Pvt. Ltd. Palashi Road, Gate No.821/B, Block - D, Shirwal, Taluka:-Khandala, Dist.-Satara Pin No:- 412801 web :www.acg-world.com									
	<table border="1"> <tr> <td>THIS DRG IS MADE ON THE BASIS OF BELOW DATA</td> <td></td> </tr> <tr> <td>TAB</td> <td>TOOL</td> </tr> <tr> <td>DRG</td> <td>STD</td> </tr> <tr> <td>C</td> <td>DM</td> </tr> </table>	THIS DRG IS MADE ON THE BASIS OF BELOW DATA		TAB	TOOL	DRG	STD	C	DM			DRN. ANTHONY CHK. SCALE DATE. 05/01/18 SCALE. 4 : 1	BILAYER TABLET :- COATING ON TABLET :- TABLET WEIGHT:-
	THIS DRG IS MADE ON THE BASIS OF BELOW DATA												
	TAB	TOOL											
	DRG	STD											
C	DM												
			TITLE:- DIA 6.00mm ROUND CONCAVE										
			CLIENT:- KERALA STATE DRUGS (KERALA) ACG PAM PHARMA										
			PRODUCT:- AMLODIPINE TABLETS I.P. 5MG										
EC NO	MODIFICATION	DRN.	DATE.	APP	DRG.NO:- DKER003A041								

MACHINE	MODEL NO.
LEGACY	6100
COMPRESSION FORCE	
GUIDE:-	11KN

"BBS" -TYPE DIE.



TO BE HARDENED TO 60 TO 63 HRC

- 1) AS PER EURO. NORM. ☒
- 2) AS PER CUSTOMER'S EXISTING PRESS DIMENSION. ☒
- 3) AS PER EACH POCKET OF WORN OLD PRESS. ☒
- 4) AS PER SAMPLE TABLET TOOLING SUPPLIED. ☒
- 5) AS PER DRAWING FOR TOOLING SUPPLIED. ☒

Material: HCHC D3		Raw Size: $\varnothing 26 \times 28$																
This drawing is exclusive property of ACG METALCRAFTS. It should not be reproduced in whole or in part without the written consent of the company.		<table border="1"> <tr> <th>2016</th> <th>Date</th> <th>Name</th> </tr> <tr> <td>Drn.</td> <td>06/03/16</td> <td>ARS</td> </tr> <tr> <td>Chd.</td> <td></td> <td></td> </tr> <tr> <td>Std.</td> <td></td> <td></td> </tr> <tr> <td>Appd.</td> <td></td> <td></td> </tr> </table>		2016	Date	Name	Drn.	06/03/16	ARS	Chd.			Std.			Appd.		
2016	Date	Name																
Drn.	06/03/16	ARS																
Chd.																		
Std.																		
Appd.																		
ACG Metalcrafts Pvt. Ltd.		<table border="1"> <tr> <th>Date</th> <th>Mod No.</th> <th>EC No.</th> <th>Zone</th> <th>Modification</th> <th>Name</th> <th>Appd.</th> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>		Date	Mod No.	EC No.	Zone	Modification	Name	Appd.								
Date	Mod No.	EC No.	Zone	Modification	Name	Appd.												
Scale: 1:1		Weight: 1.1																
Dwg/Part Designation: DIA 6.00mm ROUND CONCAVE		M/C No. LEGACY 6100																
DIA 6.00mm ROUND CONCAVE		Dwg/Part No. DKER003A041BBS																
Sheet No. of		E.C. No.																

ALL CHAMFERS 1 x 45°
REMOVE SHARP CORNERS.
SPACE FOR PART NO.
ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

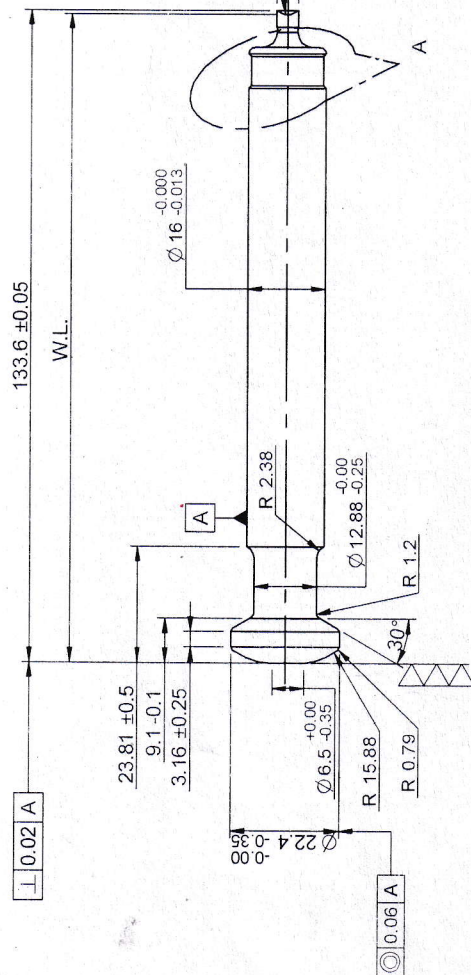
ANGLE PROJECTION

Machining Deviation for open Dimensions									
Surface Finish Symbols		Over		Dm		Total		Total	
Finish	Smooth	6	30	6	30	6	30	6	30
12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5
12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5
12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5
12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5
12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5
12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5
12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5	12.5

Nominal	Tolerances
Dimms	in μm

"BBS" -TYPE UPPER PUNCH.

MACHINE	MODEL NO.
LEGACY	6100
COMPRESSION FORCE	
GUIDE:-	11KN



TO BE HARDENED TO 54 TO 58 HRC
TO BE HARD CHROME PLATED

W.L.:- 132.87 ± 0.025

ALL CHAMFERS 1 x 45°
 REMOVE SHARP CORNERS.
 SPACE FOR PART NO.

ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

ANGLE PROJECTION

Surface Finish Symbols	Machining Deviation for open Dimensions									
	Raw	Smooth	Fine	Very Fine	Over	Dim.	6	30	120	315
Raw	0.06	0.1	0.2	0.4	0.8	1.2	1.6	2.5	4.0	6.3
Smooth	0.03	0.05	0.08	0.12	0.2	0.3	0.5	0.8	1.2	2.0
Fine	0.02	0.03	0.05	0.08	0.1	0.2	0.3	0.5	0.8	1.2
Very Fine	0.01	0.02	0.03	0.05	0.08	0.1	0.2	0.3	0.5	0.8

Nominal	Tolerances
Dimms.	in µm

Sheet No.	of	Sheets
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EC. No.	DKER003A041BBSU
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Weight-	1.1
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Zone	LEGACY 6100
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Mod No.	EC. No.
---------	---------

Date	2016
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Appd.	ARS
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Raw Size	Ø34 x 138mm Lth.
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Material	OHNS
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Property of ACG METALCRAFTS.	It should not be reproduced in whole or in part without the written consent of the company.
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ACG Metalcrafts Pvt. Ltd.	Palestine Road Gate No. 87/16, Block-D, Shivalik Taluka - Sahasra Dist - Sahasra Pin No. - 412801
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Drg./Part Designation.	DIA 6.00mm ROUND CONCAVE
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M/C No.	LEGACY 6100
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Drg./Part No.	DKER003A041BBSU
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EC. No.	DKER003A041BBSU
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Zone	LEGACY 6100
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Zone
