



Kerala State Drugs and Pharmaceuticals Ltd
(A Govt. of Kerala Enterprise)
KALAVOOR, ALAPPUZHA

Phone :0477-2258184 (Extn:207) ; Email :purchase@ksdp.in
Web :http://www.ksdp.co.in

KSDP/PS/F-ST/2026-27/400439/T-034

11-8-2026

Notice Inviting Sealed Tender for the Supply of 7mm DC Punch Round Concave(BBS Tooling) – 85 SET

Quotations are invited for the supply of undermentioned goods/ services as per the attached specifications on FOR destination basis at our factory site at Kalavoor,Alapuzha, Kerala state

SI No.	ITEM CODE & DESCRIPTION	UNIT	QUANTITY	EMD	TENDER FEES
1	50330015 7 mm DC Punch round concave (BBS Tooling) Tip diameter size (7.0 mm), Maximum load capacity (15 Kilonewtons)	SET	85	Rs. 1500	Rs.448

Quotations should be submitted as per the Proforma given below on your letter head.

SI No.	Name of item	Make	Rate per unit (including freight, if any)	GST %	Offer validity	Remarks, if any
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Due Date/Time : 20-Aug-26 / 3PM

Opening Date/Time: 21-Aug-26 / 3PM

*Separate demand drafts should be submitted for Tender fee & EMD in favour of Kerala StateDrugs& Pharmaceuticals Ltd payable at Alappuzha, Kerala.

*MSME/Udyam Registration companies will be exemption from EMD & Tender fee

Offer validity*: Minimum 7 days offer validity from the date of closure of bid submission. Quotation received with offer validity less than 7 days from the date of closure of bid submission will be entirely rejected.

Please Submit Your Lowest Offer in a Sealed Cover Superscribing “SEALED TENDER FOR THE SUPPLY OF 7MM DC PUNCH ROUND CONCAVE(BBS TOOLING) – 85 SET”. DUE ON 20.08.2026 TENDER ID:KSDP/PS/F-ST/2026-27/400439/T-034 (ST-19)“on or before 20.08.2026, 03.00 PM to the Office of the Managing Director, Kerala State Drugs & Pharmaceuticals Ltd, Kalavoor - P.O, Alappuzha - 688522 in two cover system.

1st cover: should comprise of technical bid. Must submit, EMD&TC (Provide proof for exemptions of EMD & TC, if any) & other relevant documents for technical evaluation. 2nd cover: should comprise of price bid. Quotation received in any other mode or not as per the prescribed format will be rejected.

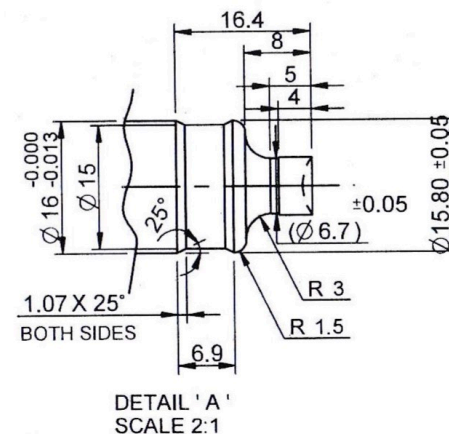
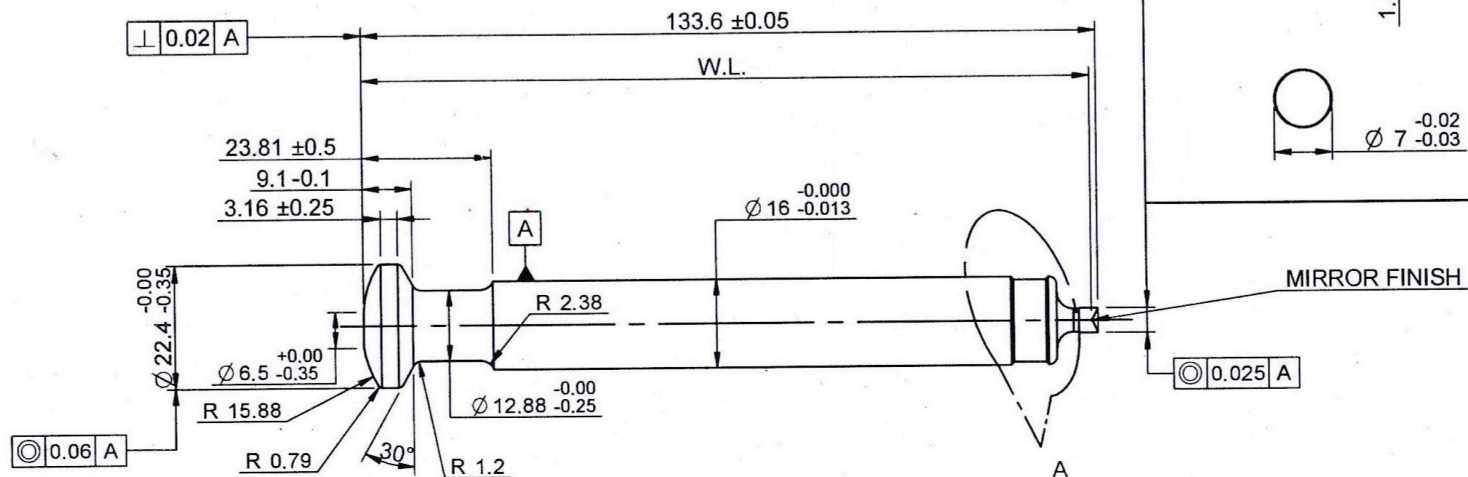
TERMS & CONDITIONS

- 1.Payment terms :- 30 days after the receipt of the material along with documents, subject to approval from user department.
- 2.Mode of payment:- E-Payment.
- 3.Delivery Period:- Supply should be effected within 15 days on award of PO
- 4.Special instructions:- Bidder's Stamp Should be on COA

HOD - Purchase

MACHINE	MODEL NO.
LEGACY	6100
COMPRESSION FORCE GUIDE:- 15KN	

" BBS " -TYPE UPPER PUNCH.



**TO BE HARDENED TO 54 TO 56 HRC
TO BE HARD CHROME PLATED**

- 1) AS PER EURO. NORM. ☒
- 2) AS PER CUSTOMER'S EXISTING PRESS DIMENSION. ☒
- 3) AS PER EACH POCKET OF WORN OLD PRESS. ☒
- 4) AS PER SAMPLE TABLET TOOLING SUPPLIED. ☒
- 5) AS PER DRAWING FOR TOOLING SUPPLIED. ☒

W.L.:- 132.45±0.025

ALL CHAMFERS 1 x45°
REMOVE SHARP CORNERS.

SPACE FOR PART NO.
ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

ANGLE PROJECTION

Surface Finish Symbols

Raw (Smooth in mic)	Rough	Smooth	Finish	Fine Finish
Ra μm	25 - 125	6.3 - 1.6	0.8 - 0.2	0.1 - 0.025

Machining Deviation for open Dimensions

Dim.	Over	6	30	120	315	1000	2000	4000
Upto & Inc.	6	30	120	315	1000	2000	4000	4000
Tolerance	±0.1	±0.2	±0.3	±0.5	±0.6	±1.2	±2	±3

Material:

S7

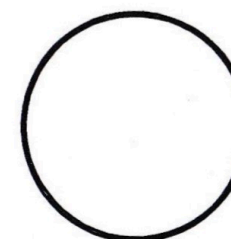
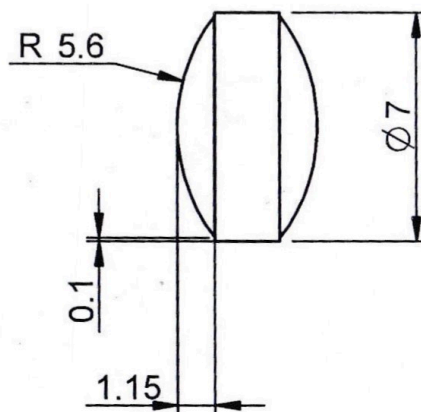
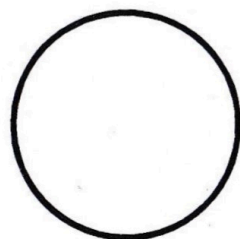
Raw Size:

Date	Name								
Drn.	1								
Chd.									
Std.									
Appd.		Date	Mod No.	E.C.No.	Zone	Modification	Name	Appd.	
Scale:	1:1	Weight-	M/C No. LEGACY 6100						
Drg./Part Designation.	Drg./Part No.				E.C. No.				
DIA 7.0 mm ROUND DEEP CONCAVE				Sheet No.		of		Sheets	

UPPER FACE

LOWER FACE

TAB REF NO :



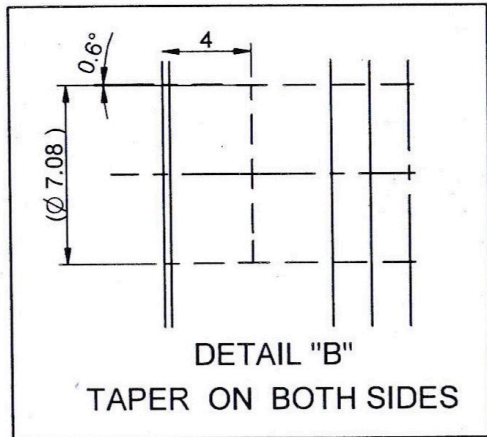
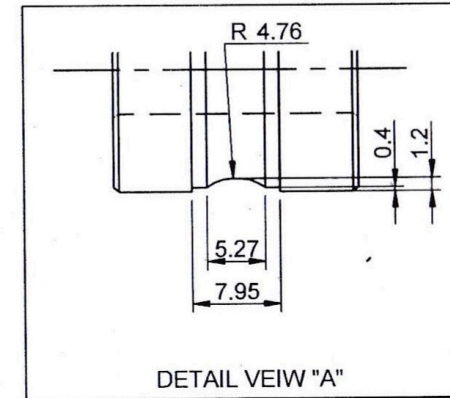
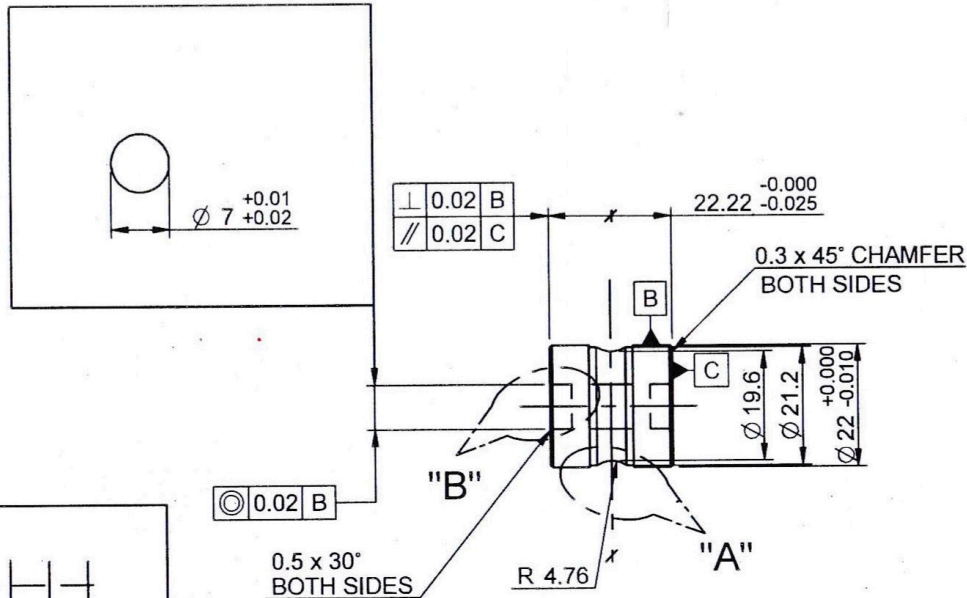
REFERENCE:		COMPRESSION FORCE GUIDE :-		S7	DRAWING FOR CUSTOMER APPROVAL.		APPROVED BY :-																
TRUE SCALE 	NOTE:- 1) ALL DIMENSIONS ARE IN MM. 2) DRG. MADE AS PER TSM STD 7 EDITION. 3) CONSIDER EXPANSION OF TABLET AFTER COMPRESSION 0.06 TO 0.09mm ON TABLET DIA. 4) REMOVE SHARP EDGES OF BREAKLINE. 5) MODIFIED BALL/DEEP CONCAVE CUP DEPTH LEAD TO BREAKAGE. 6) WE DO NOT RECOMMEND D TYPE TOOLINGS BELOW DIA 7.				<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="5" style="text-align: center;">THIS DRG IS MADE ON THE BASIS OF BELOW DATA.</td> </tr> <tr> <td style="text-align: center;">TAB</td> <td style="text-align: center;">TOOL</td> <td style="text-align: center;">DRG</td> <td style="text-align: center;">STD</td> <td style="text-align: center;">C-DIM</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">✓</td> <td style="text-align: center;">✓</td> </tr> </table>				THIS DRG IS MADE ON THE BASIS OF BELOW DATA.					TAB	TOOL	DRG	STD	C-DIM				✓	✓
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												✓	✓										
	15KN																						
	BILAYER TABLET :- ----																						
COATING ON TABLET :- ----																							
DATE.		CHK.		SCALE.		TABLET WEIGHT :- ----																	
4 : 1																							
TITLE:-					DIA 7.0 mm ROUND DEEP CONCAVE																		
CLIENT:-					KERALA STATE DRUGS & PHARMA LIMITED (KERLA)																		
PRODUCT:-					---																		
DRG.NO:-																							
EC NO		MODIFICATION		DRN.		DATE.		APP															

" BBS " -TYPE LOWER PUNCH.

[illegible]

MACHINE	MODEL NO.
LEGACY	6100
COMPRESSION FORCE GUIDE:- 15KN	

" BBS " -TYPE TAPER DIE.



TO BE HARDENED TO 60 TO 63 HRC

- 1) AS PER EURO. NORM. ☒
- 2) AS PER CUSTOMER'S EXISTING PRESS DIMENSION. ☒
- 3) AS PER EACH POCKET OF WORN OLD PRESS. ☒
- 4) AS PER SAMPLE TABLET TOOLING SUPPLIED. ☒
- 5) AS PER DRAWING FOR TOOLING SUPPLIED. ☒

ALL CHAMFERS 1 x 45°
REMOVE SHARP CORNERS.
SPACE FOR PART NO.
ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.
ANGLE PROJECTION

Surface Finish Symbols					Machining Deviation for open Dimensions								
					Dim.	Over	6	30	120	315	1000	2000	4000
Raw (Smooth un m/cd)	Rough	Smooth	Finish	Fine Finish		Upto & Inc.	6	30	120	315	1000	2000	4000
Ra µm	25 - 125	6.3 - 1.6	0.8 - 0.2	0.1 - 0.025	Tolerance	±0.1	±0.2	±0.3	±0.5	±0.6	±1.2	±2	±3

Material:	D3	Raw Size:																				
Date		Name																				
Dm.																						
Chd.																						
Std.																						
Appd.			Date		Mod No.		E.C.No.		Zone		Modification		Name		Appd.							
Scale:	1:1	Weight-			M/C No.	LEGACY 6100																
Drg./Part Designation.											Drg./Part No.										E.C. No.	
DIA 7.0 mm ROUND DEEP CONCAVE															Sheet No.	of		Sheets				